PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:		(11) International Publication Number:	WO 95/10869	
H01S 3/06	A1	(43) International Publication Date:	20 April 1995 (20.04.95)	

(21) International Application Number:

PCT/IT93/00108

(22) International Filing Date:

13 October 1993 (13.10.93)

(71) Applicants (for all designated States except US): ITALTEL SOCIETA' ITALIANA TELECOMUNICAZIONI S.P.A. [IT/IT]; Piazzale Zavattari, 12, I-20149 Milan (IT). IRE-POLUS CO. [RU/RU]; Vvedenskogo Sq. 1, Fryazino, Moscow, 141120 (RU).

(72) Inventors; and

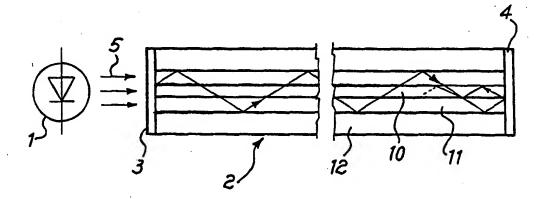
- (75) Inventors/Applicants (for US only): GAPONTSEV, Valentin P. [RU/RU]; Mira Street Building 12, Apartment 320, Fryazino, Moscow, 141120 (RU). SAMARTSEV, Igor [RU/RU]; Lenin Street Building 47, Apartment 404, Fryazino, Moscow, 141120 (RU).
- (74) Agent: GIUSTINI, Delio; Italtel Società Italiana Telecomunicazioni S.p.A., P.O. Box 10, I-20019 Settimo Milanese (IT).

(81) Designated States: AU, CA, JP, RU, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published

With international search report.

(54) Title: A DIODE PUMPED, CW OPERATING, SINGLE-MODE OPTICAL FIBER LASER EMITTING AT 976 NM



(57) Abstract

A single-mode optical fiber laser is made by an optical waveguide segment (2) comprising an inner step-index single-mode waveguide, an outer multi-mode waveguide (11) surrounding the former, and a quartz cladding (12) surrounding said outer waveguide (11). Said inner waveguide (10) is doped with both Nd and Yb and comprises end mirrors (3, 4) adapted for realizing a continuous wave single-mode optical fiber laser device operating in 970-980 nm range. The device is pumped by multi-mode 800 nm GaAlAs laser diode which is coupled at one end of said waveguide segment (2).

· FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GB	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	Œ	Ireland	NZ	New Zealand
BJ	Benin	П	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgystan	RU	Russian Federation
Œ	Central African Republic	KP	Democratic People's Republic	SD	Sudan
CG	Congo		of Korea	SB	Sweden
CH	Switzerland	KR	Republic of Korea	SI	Slovenia
CI	Côte d'Ivoire	KZ	Kazakhstan	SK	Slovakia
CM	Cameroon	LI	Liechtenstein	SN	Senegal
CN	China	. LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxenbourg	TG	Togo .
CZ	Czech Republic	LV	Latvia	TJ	Tajikistan
DE	Germany	MC	Monaco	TT	Trinidad and Tobago
DK	Desmark	MD	Republic of Moldova	UA	Ukraine
ES	Spain	MG	Madagascar	US	United States of America
FI	Finland	ML	Mali	UZ	Uzbekistan
FR	Prance	MN	Mongolia	VN	Vict Nam
GA	Gabon		•		

A DIODE PUMPED, CW OPERATING, SINGLE-MODE OPTICAL FIBER LASER EMITTING AT 976 nm.

5 Technical Field

The present invention relates to a single-mode optical fiber laser device and more particularly to a new source of a laser radiation in the wavelength range of 976 nm, generally defined as 970-980 nm, which is particularly useful in telecommunication systems.

The invention aims to provide a laser source capable of emitting in continuous wave regime in the range of 976 nm with an appreciable output power, in the order of 100 mW and that can directly be spliced to an optical amplifier, such as an erbium fiber amplifier.

The single-mode optical fiber laser according to the invention is particularly applicable for supplying a pump radiation to an erbium fiber amplifier without appreciable losses.

20

25

30

35

15

10

Background Art

In the paper "Continuous-Wave Tunable and Superfluorescent Operation of a Monomode Ytterbium-Doped Fiber-Laser" by D.C. Hanna et al., Proceedings of the OSA Topical Meeting, May 1-3, 1989 it is disclosed the possibility of achieving single-mode emission at 976 nm by an Ytterbium doped optical fiber pumped by a separate dye laser in the wavelength region between 800 and 920 nm.

Such pumping scheme produces high laser thresholds because of the quite high Yb concentration required for producing an absorption of the pump radiation which is sufficient to obtain a high output power.

A high laser threshold means that a relatively high minimum optical power is required for starting the lasing of the device, which is a considerable disadvantage in many

10

15

20

25

30

35

telecommunication applications, in particular in remotedly fed systems.

In a paper by E. Snitzer, "Recent Advances in glass Laser", NEREM RECORD, 1968, it has been reported the operation of a laser based on a glass doped with Nd and Yb. The mechanism involved in the operation of such device is non-radiative energy transfer between Nd an Yb which occurs at the high concentration levels reported in the article.

Substantially Nd is pumped by the incoming radiation and Nd in turn releases energy to Yb so that a high concentration of Yb is requested also in this case when a high output power is desired. Moreover the device allows only for pulsed operation (non continuous wave) and for emission at a wavelength around 1060 nm.

As a further example of Nd-doped fiber laser, from US-A-4 829 529 it is known a single-mode fiber laser emitting at a wavelength of 1,080 nm and comprising an Nd doped glass single-mode fiber surrounded by a multi-mode fiber surface and an outer clad layer, two mirrors at the fiber ends to form a resonant cavity, and a coherent 800 nm high power laser diode source coupled to one end of the fiber through a focusing optics device. This device too emits a radiation at the wavelength in the range of 1,060-1,080 nm.

Moreover none of the above considered prior art is concerned with the problem of connecting the fiber laser to a fiber element, such as an erbium amplifier.

Objects of the Invention

The object of the present invention is that of providing a laser device capable of eliminating the above mentioned limitations of the known art, and more particularly:

 providing an Nd-Yb doped glass laser device capable of operating in continuous wave regime in the 970-980 nm range;

25

30

.35

- improving the connectability of the laser source to an erbium amplifier;
- allowing the use of an inexpensive pumping device.

5 Summary of the Invention

The above objects are accomplished by the invention which consists of a single-mode optical fiber laser comprising

- a pumping laser diode source emitting light at a first
 wavelength;
 - an optical waveguide segment coupled at one end to said laser diode source and comprising:
 - i. an inner step-index single-mode waveguide;
 - ii. an outer multi-mode waveguide surrounding the former;
 - iii. a cladding surrounding said outer waveguide,
 - a pair of mirrors placed at the ends of said optical fiber segment,

characterized in that

- 20 said inner waveguide is doped with both Nd and low concentration of Yb;
 - said mirrors are reflecting radiation at a second wavelength in the range 910-940 nm and at a third wavelength in the range 970-980, and suppressing reflections of wavelengths outside the range defined by said second and third wavelengths;
 - said first wavelength being in the range 780-820 nm.

According to the invention, the achievement of the desired purposes are due to a combinations of features and more precisely: the simultaneous doping with Nd and Yb of the active fiber, the use of low Yb concentrations and the special design of the end mirrors.

In order to obtain a high output power, the invention does not rely upon the conventional techniques of increasing either the dopant(s) concentration or the pumping power, or both, but rather the invention takes

10

15

20

30

35

advantages of the intra-cavity pumping associated with radiative energy transfer between the dopants, and by forcing the system to laser at a wavelength that is different from the spontaneous one.

Contrarily to the current technical opinion that reducing the dopant(s) concentration (for reducing the laser threshold) below a predetermined amount no lasing effect is obtained, the Applicant has surprisingly discovered that, performing a drastic reduction of the Yb concentration's below the above mentioned amount (i.e. a concentration of Yb 100 - 1000 lower than the concentration of Yb of the known devices) again laser action is obtained.

Furthermore, considering that the low concentration of Yb leads to a decrease of the total conversion efficiency with tandem pumping due to low absorption, in the application - in order to increase absorption/conversion efficiency, an in fiber intracavity pumping has been developed by simultaneously doping a single-mode fiber with Nd and very low concentrations of Yb and by forcing the Nd to laser at a wavelength which is very near the one the Yb ions are capable of absorbing.

In other words thanks:

- to the high power inside the cavity (intracavity pumping); and
- 25 to the special design of the mirrors able to force the Nd to emit Nd at a wavelength which is very near to the one Yb ions are capable of absorbing,

it is possible to increase the absorption and consequently the conversion efficiency.

The general operation of the device according to the invention is deemed to be as follows.

Nd is pumped by a diode laser emitting at about 800 nm. Laser emission from Nd takes place at 920 nm due to suitable design of the mirrors for quenching its natural emission at 1.06 μm . In turn the high power density present inside the cavity pumps the Yb ions very efficiently, thus

10

15

20

25

30

35

providing gain for CW (Continuous Wave) low-threshold single-mode emission at 976 nm. The energy transfer between Nd and Yb occurs through photon absorption and not through atomic collisions as in the known device.

The laser device according to the invention is able to produce a very stable and efficient emission in the spectral range of 976 ± 1 nm and can be spliced directly with an erbium fiber amplifier without appreciable losses.

A further advantage of the laser device according to the invention resides in that the pumping device is an inexpensive multi-mode 800 nm GaAlAs laser diode which is easily available and reliable. Through a scaling up of the output power to the range 250-500 mW an output power level in the range 100-200 mW at 976 nm is easily achieved.

Due to the large emitting surface (50-100 $\mu m^2)$ of such diodes the output power density does not exceed 3-5 mW/ μm^2 which is ten times less than in the case of single-mode 980 nm.

An additional advantage of the fiber laser device of the invention is that the arrangement for stabilizing the diode emission wavelength is quite simple. Thanks to the wide pumping band of the Nd ions in the quartz glass, the use of diodes emitting in the 780-820 nm, i.e. within \pm 20 nm is acceptable.

Additional characteristics and advantages of the invention will be better understood from the description of preferred but not exclusive embodiments of the device illustrated - only as non limiting examples - in the attached drawings, in which:

Brief Description of Drawings

Fig. 1 schematically shows an embodiment of a laser device according to the invention with a longitudinal cross section of the optical waveguide segment thereof;

Fig. 2 illustrates the profile of the index of refraction in the fiber of the laser device;

Fig. 3 shows a cross section of optical waveguide segment according to an embodiment of the present invention;

Fig. 4 shows a cross section of optical waveguide segment according to another embodiment of the present invention; and

Fig. 5 schematically illustrated an alternative embodiment for coupling the pumping diode to the optical waveguide segment.

10

15

20

25

30

35

5

Description of Preferred Embodiments

With reference to Fig. 1 the laser device of the invention consists of a pumping laser diode 1 and a length or segment 2 of an optical waveguide comprising an inner waveguide 10 and an outer waveguide 11 surrounding the former, as well as a cladding layer 12 surrounding the waveguide 11. The length of the optical waveguide is preferably in the order of about one meter.

Preferably such optical waveguide is realized as a double-core fiber 2 with an inner core 10, an outer core 11 and an annular cladding 12 all having a generally circular cross section.

However the present invention is not limited to this shape and an elliptical construction is shown in Fig. 3 as comprising an inner waveguide 10a, an outer multi-mode waveguide 11a surrounding the former, and a quartz cladding 12a, all with a generally elliptical cross section.

Fig. 4 illustrates an embodiment with a rectangular construction comprising an inner waveguide 10b, an outer multi-mode waveguide 11b surrounding the former, and a quartz cladding 12b, all with a generally rectangular or square cross section.

In the following the invention will be further illustrated with reference to a circular cross section structure, but the disclosure applies also to the other possible embodiments unless otherwise specified.

10

15

20

25

30

35

The preferred profile of the refractive index ri of waveguide 2 (10i-12i) is illustrated by Fig. 2, with the inner core 10 of the fiber 2 being a step index single-mode core that is co-doped by Nd and Yb in a ratio from 20 to 100, and preferably from 30 to 50. The amounts of the dopants will be discussed later on.

The inner waveguide 10 is of quartz glass doped with Al, P, Sc, Y or a combination thereof.

The surrounding outer waveguide 11 is a graded index multi-mode core with an outer diameter ranging from 30 to 100 μm , depending on the face size of the diode 1.

More generally the index of refraction of the outer core 11 is lower than that of the inner core 10. Such fiber can be manufactured through a conventional MCVD process.

The cladding 12 is preferably of quartz glass doped with fluorine. As an alternative, the cladding 12 is a polymeric composition. The index of refraction 11i is generally constant as shown by Fig. 2.

Each end of the fiber is coated by a multilayer dielectric mirror, respectively 3 and 4. Both mirrors are highly reflective (> 90%) to a radiation in the range 910-940 nm and to a radiation in the range 970-980 nm. Further the mirrors should practically have a suppressed reflection of the wavelengths outside the range 910-980 nm, and particularly the range 1000-1100 nm, i.e. the range of natural emission of Nd.

This means that the mirrors reflect (or trap) the wavelength in the pumping range and let pass through the wavelengths above 980 nm, and particularly that in the range 1060-1100 nm. Most preferably, at 976 nm only mirror 3 facing the pumping diode 1 is highly reflective (> 99%), whereas the output mirror 4 is less reflective (about 90%). The mirrors can be formed by direct sputtering using a known RF magnetron technique.

A laser diode source 1 emitting a pump light at a wavelength of 780 to 820 nm is optically coupled to one end

WO 95/10869 PCT/IT93/00108

face of the fiber. In accordance with a preferred embodiment of the invention, the source 1 is an 800 nm multi-mode diode the active surface of which is optically coupled to one end face of the fiber, in case through a cylindrical lens (not shown). The laser diode 1 is for example a GaAlAs multi-mode SQW diode realized through an MOCVD technique. Such source can be replaced by an array of diodes.

The light beam 5 generated by the laser source 1, launched into the outer core 12 at one of the fiber end, propagates therethrough and eventually but not necessarily can be reflected back at the other fiber end by the mirror 4 which can be made highly reflective at the pumping wavelength.

10

15

20

25

30

Through multiple reflections at the interface outer core/cladding the light penetrates into the inner core 11 (as shown by Fig. 1) and is absorbed by Nd^{3+} ions which in turn are lasing in the range of 925-930 nm via the resonance transition $4_{F3/2}$ --> $4_{I9/2}$. This emission in turn acts as a pumping radiation for the Yb³⁺ ions of the same inner core 10 that is lasing on a wavelength of 976 nm that corresponds to the resonance transition $2_{F5/2}$ --> $2_{F7/2}$.

The line emitted by Yb ions does not depend on the device temperature and in the quartz glass the halfwidth is of about 3 nm only. Using this device for pumping Er doped fiber optic amplifiers, since the lasing wavelength is automatically localized near the maximum of the band, there is no problem with the shift of the pumping line outside of the erbium absorption band because of the dispersion due either to the manufacturing process or to the temperature influence.

Since a 940 nm water absorption band overlaps the pumping radiation of Yb ions (930 nm), it is preferable to control the water content of the fiber.

20

25

30

35

According to actually preferred embodiments of the invention, the optical waveguide 2 has the characteristics set forth as hereinafter specified:

	Useful range	Preferred range
Nd concentration	10 - 500	80 - 110 ppm
Yb concentration	1 - 50	1-4 ppm
diameter of the doped	1 - 7	. 2 – 5 μm
core	•	
diameter of the pump-	15 - 100	15 - 30 μm
ing core		•
numerical aperture of	0.12 - 0.40	0.12 - 0.20
the pumping core	• .	
numerical aperture of	0.08 - 0.25	0.10 - 0.25
the doped core		
	Yb concentration diameter of the doped core diameter of the pump- ing core numerical aperture of the pumping core numerical aperture of	Nd concentration 10 - 500 Yb concentration 1 - 50 diameter of the doped 1 - 7 core diameter of the pump- 15 - 100 ing core numerical aperture of 0.12 - 0.40 the pumping core numerical aperture of 0.08 - 0.25

According to the presently preferred embodiment of the invention, schematically shown in Fig. 5 in which the same references have been used for equal or similar components, the coupling between the pumping diode 1 and the optical waveguide segment 2 is realized through a multi-mode fiber pigtail 20 directly spliced to the waveguide segment at one end and coupled to the diode 1 at the other end through conventional and not illustrated means.

For graphic requirements, the size of the optical waveguide segment 2 was magnificated as his real size is approximately the same of the fiber pigtail 20.

As another advantage of the invention the requirements for the stability of the diode emission wavelength are greatly simplified. Due to the wide pumping band of Nd ions in the quartz glass it is acceptable to use diodes with a wavelength from 790 nm to 820 nm, i.e. within a band of \pm 15 nm.

In particular thanks to the specific rare earth dopants Nd and Yb it is possible to use an inexpensive multi-mode 800 nm GaAlAs laser diode which is easily available and reliable.

10

Furthermore, thanks to the special design of the mirrors it is possible to obtain a laser device capable to operate in 970-980 nm range.

In addition, thanks to the very low concentration of Yb (100-1000 lower than the concentration of the known devices) it is possible to obtain a laser operating according to a radiative energy transfer between Nd and Yb and consequently a single-mode optical fiber laser continuous wave operation.

It will be understood by those skilled in the art that various modifications and changes may be made to the present invention without departing from the scope and spirit thereof.

35

CLAIMS

- 1. A single-mode optical fiber laser comprising:
- a pumping laser diode source (1) emitting light at a first wavelength (L1);
- 5 an optical waveguide segment (2) coupled at one end to said laser diode source (1) and comprising:
 - i. an inner step-index single-mode waveguide (10);
 - ii. an outer multi-mode waveguide (11) surrounding
 the former;
- iii. a cladding (12) surrounding said outer waveguide (11),
 - a pair of mirrors (3, 4) placed at the ends of said optical fiber segment (2), characterized in that:
- 15 said inner waveguide (10) is doped with both Nd and low concentration of Yb;
 - said mirrors (3, 4) are reflecting radiation at a second wavelength (L2) in the range 910-940 nm and at a third wavelength (L3) in the range 970-980, and suppressing reflections of wavelengths outside the range defined by said second and third wavelengths (L2, L3).
 - said first wavelength (L1) being in the range 780-820 nm.
- 2. A laser device as claimed in claim 1, characterized in that the Nd concentration in said inner waveguide (10) is from 10 to 500 ppm and the Yb concentration is from 1 to 50 ppm.
- 3. A laser device as claimed in claim 1 or 2, characterized in that the Nd and Yb concentrations in that said inner waveguide (10) are of 80-110 ppm and of 1-4 ppm, respectively.
 - 4. A laser device as claimed in claims 1 to 3, characterized in that said optical waveguide segment (2) is coupled to said laser diode source (1) through a direct

10

15

20

25

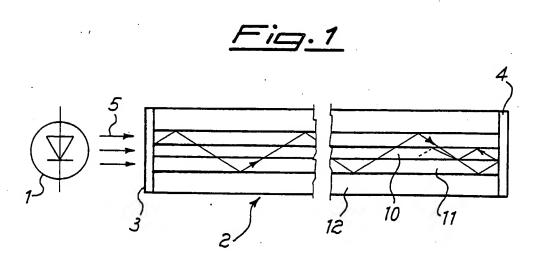
35

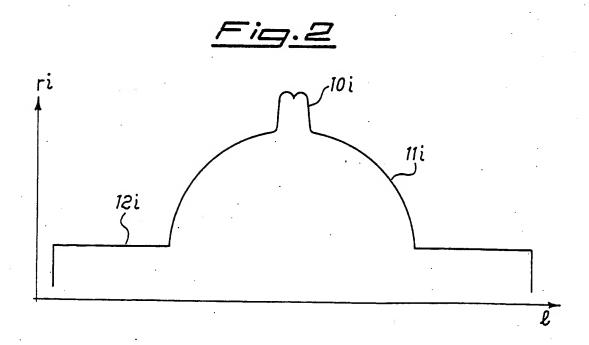
splicing of a multi-mode fiber pigtail (20) to said optical waveguide segment (2).

- 5. A laser device as claimed in claims 1 to 4, characterized in that the Nd to Yb ratio in said step index single-mode waveguide (10) is comprised between 20 to 100, and preferably between 30 to 50.
- 6. A laser device as claimed in claims 1 to 4, characterized in that the ratio of the cross-section areas between the inner waveguide (10) and the outer waveguide (11) is comprised between 1 and 100, and preferably between 2 and 20.
- 7. A laser device as claimed in claims 1 to 4, characterized in that the numerical aperture of the outer waveguide (11) is comprised between 0.12 and 0.35 and the numerical aperture of the inner waveguide (10) is comprised between 0.08 and 0.25.
- 8. A laser device as claimed in claims 1 to 4, characterized in that the outer waveguide (11) has a circular cross-section.
- 9. A laser device as claimed in claims 1 to 4, characterized in that the outer waveguide (11) has an elliptical cross-section.
 - 10. A laser device as claimed in claims 1 to 4, characterized in that the outer waveguide (11) has a rectangular cross-section.
 - 11. A laser device as claimed in any of the preceding claims, characterized in that the inner waveguide (10) is of quartz glass doped with Al, P, Sc, Y or a combination thereof.
- 12. A laser device as claimed in any of the preceding claims, characterized in that said cladding (12) is of quartz glass.
 - 13. A laser device as claimed in claim 12, characterized in that said quartz glass is doped with fluorine.

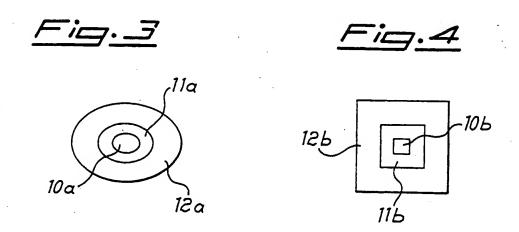
15

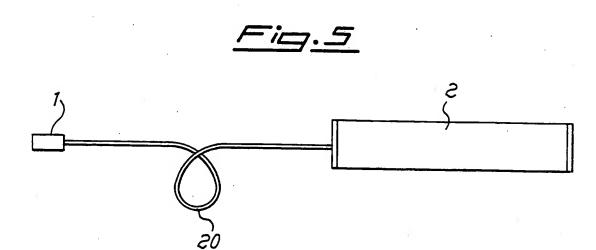
- 14. A laser device as claimed in any of the preceding claims 1 to 12, characterized in that said cladding (12) is of a polymeric composition.
- 15. A laser device as claimed in any of the preceding claims, characterized in that said mirrors (3, 4) are formed as coatings of a multilayer dielectric.
- 16. A laser device as claimed in any of the preceding claims, characterized in that said outer waveguide (11) has a graded profile of the refraction index.
- 17. A laser device as claimed in any of the preceding claims, characterized in that said diode source (1) is a multi-mode 800 nm GaAlAs laser diode.
 - 18. A laser device as claimed in claim 1, characterized in that the reflectivity of said mirrors (3, 4) is > 90%.
 - 19. A laser device as claimed in claim 1 and 18, characterized in that the reflectivity of mirror (3) facing the pumping diode (1) is > 99%.





2/2





INTERNATIONAL SEARCH REPORT

Intc al Application No
PCT/IT 93/00108

A. CLASSI IPC 6	HO1S3/06		
According to	o International Patent Classification (IPC) or to both national cla	ussification and IPC:	
	SEARCHED		
	ocumentation searched (classification system followed by classifi	cation symbols)	*
IPC 6	HO1S '		
1)ocumentat	tion searched other than minimum documentation to the extent th	at such documents are included in the fields s	carched
	· · · · · · · · · · · · · · · · · · ·	have and where practical search terms (seed)	
Electronic d	lata hase consulted during the international search (name of data	tase and, where practical, academ community	·
C DOCU	MENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of th	e relevant passages	Relevant to claim No.
Caugory			
A	US,A,4 829 529 (J.D.KAFKA) 9 Ma	y 1989	1
A	PROCEEDINGS OF THE OSA TOPICAL	MEETING, MAY	1
	pages 340 - 345		
İ	D.C.HANNA ET AL. 'Continuous wa	ve tunable	
	and superffluorescent operation	ofa	
monomode Ytterbium-doped fiber laser' cited in the application			
ļ	see abstract		
			*
i	@	-/	
	·		
	*_	•	
Į			
		·	·
	·	·	
X Fur	ther documents are listed in the continuation of box C.	Patent family members are lister	I in annex.
* Special ca	alegories of cited documents:	"I" later document published after the ir	ternational filing date
'A' docum	nent defining the general state of the art which is not	or priority date and not in conflict to dited to understand the principle or	theory underlying the
"I:" carlier	dered to be of particular relevance r document but published on or after the international	invention "X" document of particular relevance; th	e claimed invention
filing	date pent which may throw doubts on priority claim(s) or	cannot be considered novel or cann involve an inventive step when the	ot be considered to
which	h is cited to establish the publication date of another on or other special reason (as specified)	"Y" document of particular relevance; the	e claimed invention inventive step when the
'()" docum	ment referring to an oral disclosure, use, exhibition or	document is combined with one or ments, such combination being obv	more other such docu-
P docum	means nent published prior to the international filing date but than the priority date claimed	in the art. *&* document member of the same pate	
	e actual completion of the international search	Date of mailing of the international	scarch report
	20 June 1994	2 9. 06. 94	
Name and	mailing address of the ISA	Authorized officer	
Traine and	European Patent Office, P.B. 5818 Patentlaan 2		
	NI 2280 HV Rijswijk Tel. († 31-70) 340-2040, Tx. 31 651 epo nl, Fax: († 31-70) 340-3016	Galanti, M	•

INTERNATIONAL SEARCH REPORT

Inte hal Application No
PCT/IT 93/00108

		PC1/11 93	3/00108
	ation) DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.
Category *	Citation of document, with indication, where appropriate, of die relevant passages		Received to diam 1407
A	PROCEEDINGS OF THE IEEE NEREM, NOVEMBER 6-8 1968, MASSACHUSETTS, USA pages 42 - 43 E.SNITZER 'Recent advances in glass lasers' cited in the application see the whole document		1
A	EP,A,O 239 772 (POLAROID CO) 7 October 1987 see abstract	• ,	1
A	EP,A,O 320 990 (POLAROID CO) 21 June 1989 see claims 19-22,29		1
A	WO,A,91 10272 (UNIVERSITY OF SOUTHAMPTON) 11 July 1991 see abstract		1
•	* * .		
	٠.		
	·	-	
			·
	·		· .
	·		-
		•	
÷	·		
	·		
		191	·
			•
•			
• *			

INTERNATIONAL SEARCH REPORT

.iormation on patent family members

Inic al Application No PCT/IT 93/00108

Patent document cited in search report	Publication . date	Patent family member(s)		Publication date
US-A-4829529	09-05-89			
EP-A-0239772	07-10-87	JP-A-	62219678	26-09-87
EP-A-0320990	21-06-89	US-A- DE-A- JP-A-	4815079 3874701 1260405	21-03-89 22-10-92 17-10-89
WO-A-9110272	11-07-91	GB-A- EP-A- JP-T- US-A-	2239983 0506731 5505280 5291501	17-07-91 07-10-92 05-08-93 01-03-94